

Bag and drum filling CLS Continuous Liner System



- Prevents product contamination
- GMP compliant
- Prevents use of complex protective enclosures
- Available with various closure devices depending on containment level
- Supplied with additional features
- Can be used for sterile operations
- 2-3 times longer than standard liners
- High level of containment $< 1 \mu\text{g}/\text{m}^3$
- Elegant and cost-effective



Cost Effective



User Friendly



Time Saving



Bag and drum filling CLS Continuous Liner System



Storing chemical and API products in bags or liners is standard practice. Focussing on pharmaceutical products, liners must have specific properties to prevent product contamination. In order to achieve GMP compliant and contained filling of bags or liners, individual bags should not be used as both the product and the operator can be exposed during the removal and exchange of the bags. To prevent the use of a complex protective enclosure, CLS Continuous Liner System is an elegant and cost-effective solution.

The CLS consists of specially folded bags of a length of up to 80 m depending on the liner diameter and the height of the cartridge. The liner is connected to a specially designed support and depending on the level of containment to be achieved, various clip systems or welding devices can be used for disconnecting the bags in a closed and safe manner. Depending on the powder characteristics and the type of closure devices used, a high level of containment of < 1 µg/m³ can be achieved. The liner filling head can be integrated directly at the outlet of the equipment to be discharged or in a support frame, featuring load cells for weighing purposes, if required. Additional features include rollers for easy handling of heavy

loads, vent filter for the breathing of the system and inertisation of the liner as well as a dosing device for the accurate dispensing of the final product.

The liner can be manufactured and folded in clean room class ISO 5 environment and γ-irradiated, if required for sterile operation. As opposed to standard continuous liner systems, this liner is specially folded side wise allowing to have a liner cartridge 2-3 times longer than the standard ones.

Film qualities and design

- Film type 1: LD-PE FDA with 1 % static inhibitors, migrating (non clean room)
- Film type 2: LD-PE pharma (only clean room confection)
- Film type 3: LD-PE pharma (clean room extrusion and confection) ; permanent antistatic
- Films with customer-specific requirements can be procured and produced on request

Various closure devices depending on level of containment

- up to OEB 3 / Standard Clip System
- up to OEB 4 / SafeSeal - High Containment Clip System

Liner cartridge characteristics

- LD-PE material
- Foil width from 400 to 970 mm
- Foil height 200 / 250 / 400 mm
- Liner thickness from 50 - 150 microns
- Dissipative
- FDA approved

Options

- γ-sterilization after confection
- Antistatic grid matrix; print 2 sides; color green

Further CLS system accessories include

- Vent filter, inflate and deflate function
- Fully contained sampling
- Safety cabinet for additional containment around the CLS
- Welding Machine instead of a Clip System, OEB 4 containment
- Bellows / Weight compensator to prevent scale influence
- CIP hood for cleaning the CLS system

Liner Size	Foil with	D Foil	d Support	Fold height	Foil length
CLS 500	500 mm	320 mm	220 mm	250 / 400 mm	30 - 50 m
CLS 700	700 mm	450 mm	320 mm	250 / 400 mm	30 - 50 m
CLS 800	800 mm	500 mm	360 mm	250 / 400 mm	30 - 50 m
CLS 910	910 mm	580 mm	400 mm	250 / 400 mm	30 - 80 m
CLS 970	970 mm	620 mm	500 mm	250 / 400 mm	30 - 80 m

The liner can be supplied pre-folded in various sizes, produced in an ISO class environment and delivered in a PE bag. Fold height and length depend on the foil thickness.